

# **Aluminum electrolytic capacitors**

Capacitors with screw terminals

Series/Type: B43564, B43584

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Capacitors with screw terminals

B43564, B43584

## High ripple current - 85 °C

## Long-life grade capacitors

#### **Applications**

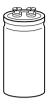
- Frequency converters
- Professional power supplies
- Uninterruptible power supplies

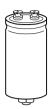
#### **Features**

- High ripple current capability
- Long useful life
- High reliability
- Extremely good electrical characteristics and small dimensions
- All-welded construction ensures reliable electrical contact
- Version with optimized construction for base cooling (heat sink mounting) available
- Version with low-inductance design available
- Self-extinguishing electrolyte

#### Construction

- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- The bases of types with threaded stud and d ≤ 76.9 mm are not insulated, types with d = 91 mm have fully insulated bases





B43564

B43584







## Specifications and characteristics in brief

Rated voltage V <sub>R</sub>	200 500 V	DC							
Surge voltage V <sub>S</sub>	1.15 · V <sub>R</sub> (for	$V_R \le 250 \ VDC$	)						
	$1.10 \cdot V_R \text{ (for } V_R \ge 350 \text{ VDC)}$								
Rated capacitance C <sub>R</sub>	820 33000	820 33000 μF							
Capacitance tolerance	±20% ≙ M								
Leakage current I <sub>leak</sub> (20 °C, 5 min)	<b>I</b> <sub>leak</sub> ≤ 0.3 μ <i>A</i>	$\lambda \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)^{0.7}$	+ 4 μA						
Self-inductance ESL	d = 51.6 mm:	approx. 15 nH							
	d ≥ 64.3 mm:	approx. 20 nH							
	Capacitors wi	ith low-inductar	nce desig	n:					
	d ≥ 64.3 mm:	approx. 13 nH							
Useful life	200 450 V	500 V	Require	ments:					
85 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	> 15000 h	> 12000 h	∆C/C	$\leq \pm 30\%$ of initial value					
40 °C; V <sub>R</sub> ; 1.5 · I <sub>AC,R</sub>	> 250000 h	_	ESR	≤ 3 times initial specified limit					
40 °C; V <sub>R</sub> ; 1.4 · I <sub>AC,R</sub>		> 250000 h	I <sub>leak</sub>	≤ initial specified limit					
Voltage endurance test			Post tes	st requirements:					
85 °C; V <sub>R</sub>	2000 h		ΔC/C	≤±10% of initial value					
			ESR	≤ 1.3 times initial specified limit					
			I <sub>leak</sub>	≤ initial specified limit					
Vibration resistance test	To IEC 60068	3-2-6, test Fc:	•						
	Displacement	t amplitude 0.7	5 mm, fre	equency range 10 55 Hz,					
	acceleration r	max. 10 <i>g</i> , dura	ation $3 \times 2$	2 h.					
	Capacitor mo	unted by its bo	dy which	is rigidly clamped to the work					
	surface.	surface.							
IEC climatic category	To IEC 60068	To IEC 60068-1:							
	25/085/56 (-2	25 °C/+85 °C/5	6 days d	amp heat test)					
Detail specification	Similar to CE	CC 30301-803	, CECC 3	30301-80 <del>7</del>					
Sectional specification	IEC 60384-4								

## Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

Capacitor diameter	51.6 mm 64.3 mm 7		76.9 mm	91 mm
$I_{AC,max}$	34 A	45 A	57 A	80 A



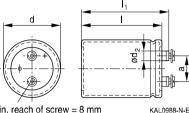


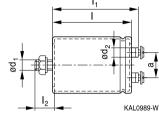
## High ripple current - 85 °C

#### **Dimensional drawings**

# **B43564** Ring clip/clamp mounting







M5: Min. reach of screw = 8 mm M6: Min. reach of screw = 12 mm \*)

## Positive pole marking: +

The base of types with threaded stud and d = 91 mm is fully insulated (the lenghts I and  $I_1$  are increased by 0.5 mm in these cases). For types with threaded stud and d  $\leq$  76 mm the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals – Accessories".

## Dimensions and weights

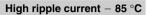
Ter-	Dimensions (mm) with insulating sleeve							Approx.
minal	d	l±1	$I_1 \pm 1$	$I_2 + 0/-1$	d <sub>1</sub>	d <sub>2</sub> max.	a +0.2/-0.4	weight (g)
M5	51.6 +0/-0.8	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0/-0.8	105.7	112.2	17	M12	10.2	22.2	280
M5	64.3 +0/-0.8	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0/-0.8	105.7	112.2	17	M12	13.2	28.5	440
M5	64.3 +0/-0.8	143.2	149.7	17	M12	13.2	28.5	630
M6	76.9 +0/-0.7	105.7	111.5	17	M12	17.7	31.7	620
M6	76.9 +0/-0.7	143.2	149.0	17	M12	17.7	31.7	840
M6	76.9 +0/-0.7	168.7	174.5	17	M12	17.7	31.7	1000
M6	76.9 +0/-0.7	220.7	226.5	17	M12	17.7	31.7	1300
M6	91.0 +0/-2	97.0	102.3	17	M12	17.7	31.7	1000
M6	91.0 +0/-2	144.5	149.8	17	M12	17.7	31.7	1200
M6	91.0 +0/-2	221.0	226.3	17	M12	17.7	31.7	1900

Dimensions are also valid for low-inductance design.

<sup>\*) 9.5</sup> mm for low-inductance design



B43564. B43584





#### **Packing**

Capacitor diameter d Packing units (pcs.)		Capacitor diameter d	Packing units (pcs.)	
51.6 mm	22	76.9 mm	12	
64.3 mm	15	91.0 mm	8	

For ecological reasons the packing is pure cardboard.

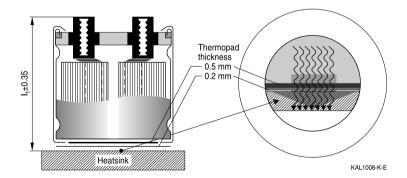
#### Special designs

- Low-inductance design
- For heat sink mounting

Design for optimal connection of capacitors to the heat sink when using base cooling with the following features (refer to chapter "General technical information, 5.2 Cooling"):

- Electrical insulation of the capacitors base with 2 overlapping thermal pads for optimal heat flow (minimal thermal resistance at the capacitor base)
- Minimal overall length tolerance (±0.35 mm) for mounting between heat sink and bus bar
- Case with extra groove near the base for clamp mounting (recommended ring clamp B44030A0165B ... A0190B)

This version is available only for capacitors without threaded stud and for diameters  $\geq$ 64.3 mm. Regarding ripple current and useful life, please refer to column  $I_{AC,R}(B)$  in the table "Technical data and ordering codes" and in the useful life curves.



#### Ordering codes:

Design	Identification in 3rd	Remark
	block of ordering code	
Low inductance (13 nH)	M003	For capacitors with diameter d ≥ 64.3 mm
For heat sink mounting	M007	For capacitors with diameter d $\geq$ 64.3 mm and without threaded stud





## High ripple current - 85 °C

Dimensions and weights for heat sink mounting:

Ter-	Dimensions (ı	Min. reach	Approx.						
minal	d	I	I <sub>1</sub>	$I_2$	d <sub>1</sub>	$d_2$	а	of screw	weight
		±1	±0.35	+0/-1		max.	+0.2/-0.4	mm	g
M5	64.3 +0/-0.8	80.7	86.3	17	M12	13.2	28.5	7.3	370
M5	64.3 +0/-0.8	105.7	111.3	17	M12	13.2	28.5	7.3	440
M6	76.9 +0/-0.7	105.7	110.6	17	M12	17.7	31.7	9.7	620
M6	76.9 +0/-0.7	143.2	148.1	17	M12	17.7	31.7	9.7	840
M6	91.0 +0/-2	97.0	101.4	17	M12	17.7	31.7	9.7	1000
M6	91.0 +0/-2	144.5	148.9	17	M12	17.7	31.7	9.7	1200

Dimensions for other sizes are available upon request.

#### Accessories

The following items are included in the delivery package, but are not fastened to the capacitors:

	Thread	Toothed	Screws/nuts	Maximum
		washers		torque
For terminals	M5	A 5.1 DIN 6797	Cylinder-head screw M5 × 8 DIN 84-4.8	2 Nm
	M6	A 6.4 DIN 6797	Cylinder-head screw M6 × 12 DIN 85-4.8	2.5 Nm
For mounting	M12	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals — Accessories".

Item	Туре
Ring clips	B44030
Clamps for capacitors with d ≥ 64.3 mm	B44030
Insulating parts	B44020



# High ripple current − 85 °C



## Overview of available types

C <sub>R</sub> (μF) 820	Case dimens	ions d×l (mm	1)			
820						
						51.6 × 80.7
1000					51.6 × 80.7	
1200						51.6 × 105.7
1500			51.6 × 80.7	51.6 × 80.7	51.6 × 105.7 64.3 × 80.7	
1800					04.0 × 00.7	64.3 × 105.7
2200		51.6× 80.7	51.6 × 105.7	51.6 × 105.7 64.3 × 80.7	64.3 × 105.7	
2700		51.6 × 80.7	64.3 × 80.7			$76.9 \times 105.7$
3300	51.6× 80.7	51.6 × 80.7	64.3 × 105.7	64.3 × 105.7	$64.3 \times 143.2$ $76.9 \times 105.7$ $91.0 \times 97.0$	
3900		51.6 × 105.7	64.3 × 105.7	76.9 × 105.7		$76.9 \times 143.2$
4700	51.6 × 105.7 64.3 × 80.7	64.3 × 105.7	64.3 × 143.2 76.9 × 105.7	76.9 × 105.7 91.0 × 97.0	76.9 × 143.2	91.0 × 144.5
5600			76.9 × 105.7	76.9 × 143.2	76.9 × 168.7	
6800	64.3 × 105.7	$76.9 \times 105.7$	$76.9 \times 143.2$	$76.9 \times 143.2$	$76.9 \times 220.7$	
8200	76.9 × 105.7	$76.9\times105.7$	$76.9 \times 168.7$	91.0 × 144.5	$76.9\times220.7$	
10000	76.9 × 105.7	76.9 × 143.2	$76.9 \times 220.7$ $91.0 \times 144.5$	76.9 × 220.7	91.0 × 221.0	
12000		76.9 × 143.2	76.9 × 220.7	91.0 × 221.0		
15000	76.9 × 143.2	76.9 × 168.7 91.0 × 144.5	91.0 × 221.0			
22000	91.0 × 144.5	$76.9 \times 220.7$				
27000	76.9 × 220.7	91.0 × 221.0				
33000	91.0 × 221.0					

The capacitance and voltage ratings listed above are available in different cases upon request.

Other voltage and capacitance ratings are also available upon request.





## High ripple current - 85 °C

## Technical data and ordering codes

$\overline{C_{R}}$	Case	ESR <sub>typ</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC.R</sub>	I <sub>AC,R</sub> (B)	Ordering code	
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see	
20 °C	d×l	20 °C	20 °C	20 °C	40 °C	85 °C	85 °C	below)	
μF	mm	mΩ	mΩ	mΩ	Α	Α	Α	,	
$V_{R} = 200$	V <sub>R</sub> = 200 V DC								
3300	51.6 × 80.7	40	60	48	21	7.9	15.3	B435*4E2338M000	
4700	51.6 × 105.7	29	44	35	27	10.1	17.6	B435*4E2478M000	
4700	64.3 × 80.7	29	44	35	27	10.0	18.6	B435*4F2478M00#	
6800	$64.3 \times 105.7$	21	32	25	34	12.6	22.0	B435*4E2688M00#	
8200	$76.9 \times 105.7$	17	26	20	41	15.2	26.8	B435*4E2828M00#	
10000	$76.9 \times 105.7$	14	21	17	47	17.4	32.8	B435*4E2109M00#	
15000	$76.9 \times 143.2$	8	12	10	57	25.6	43.6	B435*4E2159M00#	
22000	$91.0 \times 144.5$	5	8	6	80	35.9	63.6	B435*4E2229M00#	
27000	$76.9 \times 220.7$	4	6	5	57	44.5	57.0	B435*4E2279M00#	
33000	$91.0 \times 221.0$	4	6	5	80	44.8	66.7	B435*4E2339M00#	
$V_{R} = 250$	V DC								
2200	51.6 × 80.7	51	77	61	18	6.8	12.5	B435*4A2228M000	
2700	51.6 × 80.7	46	69	55	20	7.4	14.6	B435*4A2278M000	
3300	51.6 × 80.7	36	54	43	23	8.4	17.4	B435*4C2338M000	
3900	$51.6 \times 105.7$	32	48	38	26	9.7	17.2	B435*4A2398M000	
4700	$64.3 \times 105.7$	26	39	31	30	11.1	18.2	B435*4C2478M00#	
6800	$76.9 \times 105.7$	19	29	23	39	14.5	25.9	B435*4B2688M00#	
8200	$76.9 \times 105.7$	16	24	19	44	16.4	31.3	B435*4A2828M00#	
10000	$76.9 \times 143.2$	13	20	16	51	19.1	31.0	B435*4A2109M00#	
12000	$76.9 \times 143.2$	9	14	11	57	24.1	41.3	B435*4A2129M00#	
15000	$76.9 \times 168.7$	8	12	10	57	27.4	42.9	B435*4B2159M00#	
15000	$91.0 \times 144.5$	7	11	8	79	29.2	49.5	B435*4A2159M00#	
22000	$76.9 \times 220.7$	5	8	6	57	39.8	56.9	B435*4A2229M00#	
27000	$91.0 \times 221.0$	4	6	5	80	45.1	67.7	B435*4A2279M00#	

#### Composition of ordering code

- \* = Mounting style
  - 6 = for capacitors with ring clip/clamp mounting
  - 8 = for capacitors with threaded stud

## # = Design

- 0 = for capacitors with standard inductance
- 3 = for capacitors with low inductance (13 nH) only capacitors with diameter  $d \ge 64.3$  mm
- 7= for heat sink mounting only capacitors with diameter d  $\geq 64.3$  mm and without threaded stud



# High ripple current - 85 °C



## Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>typ</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	I <sub>AC,R</sub> (B)	Ordering code
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	d×I	20 °C	20 °C	20 °C	40 °C	85 °C	85 °C	below)
μF	mm	mΩ	mΩ	mΩ	Α	Α	Α	200011)
$V_{\rm R} = 350$		1	71.22	1		1		
1500	51.6 × 80.7	62	93	74	17	6.2	11.8	B435*4C4158M000
2200	51.6 × 105.7	48	72	58	21	8.0	14.0	B435*4D4228M000
2700	64.3 × 80.7	39	59	47	24	8.8	17.5	B435*4A4278M00#
3300	64.3 × 105.7	32	48	38	29	11.0	19.0	B435*4D4338M00#
3900	64.3 × 105.7	28	42	34	31	11.6	21.0	B435*4A4398M00#
4700	64.3 × 143.2	25	38	30	34	12.8	19.4	B435*4C4478M00#
4700	$76.9 \times 105.7$	25	38	30	34	13.1	25.0	B435*4B4478M00#
5600	$76.9 \times 105.7$	22	33	26	38	14.2	28.0	B435*4A4568M00#
6800	$76.9 \times 143.2$	19	29	23	43	16.0	26.8	B435*4A4688M00#
8200	$76.9 \times 168.7$	15	23	18	53	19.8	30.5	B435*4B4828M00#
10000	$76.9 \times 220.7$	13	20	16	57	23.0	32.0	B435*4A4109M00#
10000	$91.0 \times 144.5$	13	20	16	58	21.5	37.4	B435*4B4109M00#
12000	$76.9 \times 220.7$	11	17	13	57	26.2	36.8	B435*4A4129M00#
15000	$91.0 \times 221.0$	9	14	11	80	29.9	44.2	B435*4A4159M00#
$V_{R} = 400$	V DC							
1500	51.6 × 80.7	62	93	74	17	6.4	12.8	B435*4A9158M000
2200	$51.6 \times 105.7$	48	72	58	21	8.0	14.3	B435*4A9228M000
2200	64.3 × 80.7	48	72	58	21	7.9	15.2	B435*4B9228M00#
3300	$64.3 \times 105.7$	36	54	43	27	9.9	17.6	B435*4A9338M00#
3900	$76.9 \times 105.7$	29	44	35	32	11.8	21.5	B435*4A9398M00#
4700	$76.9 \times 105.7$	23	35	28	37	13.8	26.8	B435*4A9478M00#
4700	91.0 × 97.0	23	35	28	40	15.1	32.0	B435*4B9478M00#
5600	$76.9 \times 143.2$	21	32	25	40	15.0	24.7	B435*4A9568M00#
6800	$76.9 \times 143.2$	18	27	20	46	17.1	29.7	B435*4A9688M00#
8200	$91.0 \times 144.5$	15	23	18	53	19.8	33.6	B435*4A9828M00#
10000	$76.9 \times 220.7$	12	18	14	57	24.7	34.3	B435*4A9109M00#
12000	$91.0 \times 221.0$	10	15	12	74	27.6	40.0	B435*4A9129M00#

## Composition of ordering code

- \* = Mounting style
  - 6 = for capacitors with ring clip/clamp mounting
  - 8 = for capacitors with threaded stud
- # = Design
  - 0 = for capacitors with standard inductance
    - 3 = for capacitors with low inductance (13 nH) only capacitors with diameter  $d \ge 64.3$  mm
    - 7= for heat sink mounting only capacitors with diameter d  $\geq 64.3~\text{mm}$  and without threaded stud





## B43564, B43<u>584</u>

## High ripple current - 85 °C

## Technical data and ordering codes

$C_R$	Case	ESR <sub>typ</sub>	ESR <sub>max</sub>	$Z_{max}$	I <sub>AC,max</sub>	I <sub>AC,R</sub>	$I_{AC,R}(B)$	Ordering code
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	$d \times I$	20 °C	20 °C	20 °C	40 °C	85 °C	85 °C	below)
μF	mm	mΩ	mΩ	mΩ	Α	Α	Α	
$V_{R} = 450$	V DC							
1000	51.6 × 80.7	93	140	112	14	5.1	9.8	B435*4B5108M000
1500	$51.6 \times 105.7$	66	99	79	18	6.7	11.6	B435*4C5158M000
1500	64.3 × 80.7	66	99	79	18	6.6	12.3	B435*4D5158M00#
2200	$64.3 \times 105.7$	43	65	52	24	9.0	15.3	B435*4B5228M00#
3300	$64.3 \times 143.2$	32	48	38	31	11.7	17.8	B435*4B5338M00#
3300	$76.9 \times 105.7$	32	48	38	31	11.6	21.9	B435*4C5338M00#
3300	91.0 × 97.0	32	48	38	33	12.2	23.2	B435*4D5338M00#
4700	$76.9 \times 143.2$	21	32	25	42	15.7	26.3	B435*4B5478M00#
5600	$76.9 \times 168.7$	19	29	23	47	17.4	26.3	B435*4A5568M00#
6800	$76.9 \times 220.7$	16	24	19	54	20.1	27.0	B435*4A5688M00#
8200	$76.9 \times 220.7$	13	20	16	57	23.8	33.0	B435*4A5828M00#
10000	$91.0 \times 221.0$	11	17	13	71	26.5	38.3	B435*4A5109M00#
$V_{R} = 500$	V DC							
820	51.6 × 80.7	120	180	144	12	4.6	9.1	B435*4B6827M000
1200	$51.6 \times 105.7$	88	132	106	16	6.0	10.5	B435*4B6128M000
1800	$64.3 \times 105.7$	59	89	71	21	7.9	13.9	B435*4B6188M00#
2700	$76.9 \times 105.7$	36	54	43	30	11.2	21.6	B435*4A6278M00#
3900	$76.9 \times 143.2$	28	42	34	37	14.2	24.5	B435*4A6398M00#
4700	$91.0 \times 144.5$	23	35	28	43	16.3	27.4	B435*4B6478M00#

## Composition of ordering code

- \* = Mounting style
  - 6 = for capacitors with ring clip/clamp mounting
  - 8 = for capacitors with threaded stud
- # = Design
  - 0 = for capacitors with standard inductance
  - 3 = for capacitors with low inductance (13 nH) only capacitors with diameter  $d \ge 64.3$  mm



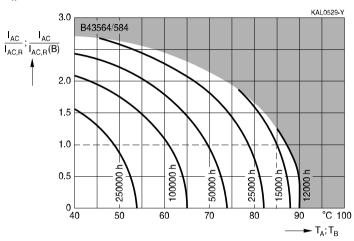




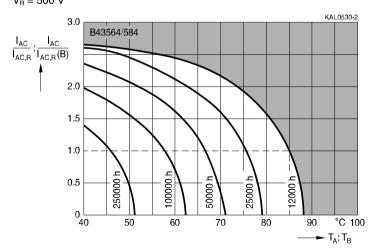
## High ripple current - 85 °C

#### **Useful life**

depending on ambient temperature  $T_A$  (for natural cooling) and versus temperature of case base  $T_B$  (for base cooling) under ripple current operating conditions<sup>1) 2)</sup>







<sup>1)</sup> The ripple current refers to  $I_{AC,R}$  for natural cooling or  $I_{AC,R}(B)$  for base cooling, respectively.

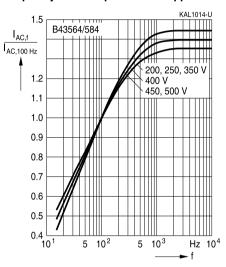
<sup>2)</sup> Refer to chapter "General technical information, 5.3 Calculation of useful life" on how to interpret the useful life graphs.





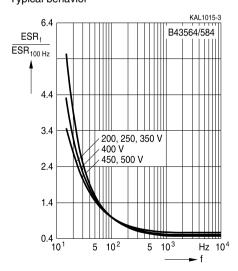
## High ripple current - 85 °C

## Frequency factor of permissible ripple current I<sub>AC</sub> versus frequency f



## Frequency characteristics of ESR

Typical behavior



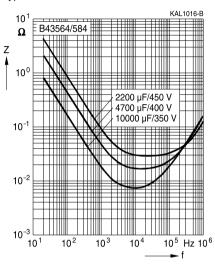




High ripple current - 85 °C

## Impedance Z versus frequency f

Typical behavior at 20 °C







#### High ripple current - 85 °C

#### Cautions and warnings

#### Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling AI electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



## High ripple current - 85 °C



## **Product safety**

The table below summarize the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference Chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Upper category temperature	Do not exceed the upper category temperatur.	7.2 "Maximum permissible operating temperature"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Mounting position of screw terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires.  Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board.  Do not pick up the PC board by the soldered capacitor.  Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2 Nm M6: 2.5 Nm	11.3 "Mounting torques"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"





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# High ripple current - 85 °C

Topic	Safety information	Reference Chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference Chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"



#### Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of passive electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of a passive electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of a passive electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
- Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI).
- 7. The trade names EPCOS, BAOKE, Alu-X, CeraDiode, CSSP, DSSP, MiniBlue, MKK, MLSC, MotorCap, PCC, PhaseCap, PhaseMod, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SIMID, SineFormer, SIOV, SIP5D, SIP5K, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.